



**EXTRA LEGA - ACCIAI DA COSTRUZIONE, PER MOLLE E CUSCINETTI  
IN SEMILAVORATI, BILLETTE, BARRE, ROTOLI E LAVORATI A FREDDO**

**ALLOY SURCHARGE - ENGINEERING STEELS, STEELS FOR SPRINGS AND BEARINGS  
IN SEMIS, R.C.S. BILLETS, ROLLED AND FORGED ROUND BARS, COILS**

valido per Dicembre 2023 - valid for December 2023 shipment  
da applicarsi a fine fattura in €/t - at the end of invoice in €/t

MARCA / GRADE	NORM	lingotti e colata continua	billette, barre e rotoli e forgiati	lavorati a freddo
		lingots & continuous casting	rcs billets, bars, coils, forged bars	Bright-steel, rough-turned and peeled
<b>Acciai per bulloneria / Bolts and nuts steels</b>				
30 -40 NiCrMo 2	EN 10263	182	199	224
34 - 41Cr 4	EN 10263-4	25	27	31
34 CrNiMo 6	EN 10263-4	326	356	400
38 Cr 1	EN 10263	11	12	13
38 Cr 2	EN 10263-4	15	16	18
38 NiCrMo 4	EN 10263	215	235	264
<b>Acciai da bonifica / Hardening and tempering steels</b>				
20-25 MoCr4		178	194	218
25 - 42 CrMo 4	EN 10083.1	109	118	133
30 NiCrMo 12		597	652	733
30 NiCrMoV 12	UNI 6787	618	674	758
30CrNiMo 8	EN 10083.1	471	514	578
36 NiCrMo 16	EN 10083.1	684	746	839
36CrNiMo4	EN 10083.1	225	245	276
39 NiCrMo 3	EN 10083.1	214	234	263
40 NiCrMo 2	EN 10083.1	169	184	207
40 NiCrMo 7	UNI 6926	357	390	438
41 Cr 4	EN 10083.1	26	28	31
51 CrV 4	EN 10083.1	45	49	55
QS1105200		8	8	9
<b>Acciai da cementazione / Case hardening steels</b>				
12 NiCr 3		102	111	125
16 - 20 CrNi 4	EN 10084	154	168	189
16 - 20 NiCrMo 2	EN 10084	161	176	198
16 MnCr 5	EN 10084	25	28	31
16 NiCr 11	EN 10084	383	418	470
17 CrNiMo 6	EN 10084	371	404	455
18 CrMo 4	EN 10084	98	107	120
18 NiCrMo 5	EN 10084	278	303	341



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18 NiCrMo 7	EN 10084	392	427	481
20 MnCr 5	EN 10084	30	33	37
SAE 94B17		95	104	116
<b>Acciai da nitrurazione / Nitriding steels</b>				
31 CrMo 12	EN 10085	207	226	254
31 CrMoV 9	EN 10085	140	153	172
34 - 41CrAlMo 7	EN 10085	165	180	202
<b>Acciai per tempra superficiale / Surface hardening steels</b>				
36 CrMn 4	UNI 7847	27	30	34
38 Cr 4	UNI 7847	25	27	30
40 NiCrMo 3	UNI 7847	214	233	262
41 CrMo 4	UNI 7847	96	105	118
<b>Acciai alte temperature / Creep resisting steels</b>				
11 CrMo 9 10	EN 10222.2	410	447	503
14 CrMo 3	EN 10216	220	240	270
16 CrMo 20 5	EN 10216.2	299	326	367
16 Mo 5	EN 10216	203	222	250
18 CrMoSi 4	EN 10222	231	252	284
<b>Acciai basse temperature / Steels for low temperatures</b>				
18 Ni 14	EN 10216-4	474	517	581
X 12 Ni 09	EN 10222-4	1.216	1.326	1.492
<b>Acciai per cuscinetti / Bearing steels</b>				
100 Cr 6	EN 683.17	33	35	40
100 CrMn 4	EN 683.17	24	26	30
100 CrMo 7	EN 683.17	129	140	158
<b>Acciai per molle / Spring steels</b>				
45 SiCrMo 6	EN 10089	98	107	121
48 - 60 Si 7	EN 10089	17	18	21
50 CrV 4	EN 10089	44	48	54
51 CrMoV 4	EN 10089	115	125	141



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52 SiCrNi 5	EN 10089	111	121	137
55 Cr 3	EN 10089	20	22	24
60 SiCr 8	EN 10089	25	27	30
<b>Acciai microlegati / Micro-alloyed steels</b>				
19 - 46 MnV 6	EN 10267	20	22	25
19 - 46 MnVS 6	EN 10267	21	23	26
38MnSiVS6		23	25	28
48MnV3		16	18	20
D25M6		26	28	32
<b>Werkstoff</b>				
1.0038	S235JR	2	2	3
1.0432	C21	5	5	6
1.0460	P250GH	3	3	3
1.0482	19MN5	9	10	11
1.0503	C45	3	3	3
1.0511	C40	3	3	3
1.0528	C30	3	3	3
1.0535	C55	3	4	4
1.0540	C50	3	4	4
1.0553	S355J0	8	9	10
1.0565	P355NH	6	6	7
1.0566	P355NL1	6	6	7
1.0570	S355J2G3	6	6	7
1.0577	S355J2	7	8	9
1.0715	11SMN30	5	5	6
1.0721	10S20	5	6	7
1.0726	35S20	6	6	7
1.0764	36SMN14	6	7	8
1.1108	10MN4	7	7	8
1.1121	C10E	4	4	5



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1.1127	38MN6	9	9	10
1.1132	C15E2C	4	4	5
1.1140	C15R	4	4	5
1.1141	C15E	4	4	4
1.1160	22MN6	10	11	12
1.1167	36MN5	6	6	7
1.1181	C35E	4	5	5
1.1191	C45E/CK45	5	5	6
1.1197	25MNV5	14	15	17
1.1201	C45R	3	3	3
1.1206	C50E	3	4	4
1.1213	CF53	2	3	3
1.1219	C56E2	3	4	4
1.1221	C60E	5	6	6
1.1231	C67S	5	6	6
1.1236	C66D2	3	4	4
1.1241	C50R	3	4	4
1.1301	19MNV56	24	26	30
1.1302	30MNV56	21	23	26
1.1303	38MNV56	22	24	27
1.1304	46MNV56	22	24	27
1.1305	46MNV53	22	23	26
1.2007	70CR2	18	19	22
1.2067	102CR6	33	35	40
1.2242	59CRV4	37	40	45
1.2826	60MNSICR4	17	19	21
1.3505	100CR6	33	35	40
1.3520	100CRMNSI6-4	52	57	64
1.3531	16CRNIMO6	351	383	431
1.3536	100CRMO7-3	140	152	171



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1.3537	100CRMO7	111	121	136
1.3538	100CRMO7-4	203	221	249
1.3539	100CRMNMOSI8-4-6	244	267	300
1.4021	X 20 CR 13	262	286	322
1.4901	X10CRWMOVNB9-2	959	1.046	1.177
1.4903	X10CRMVNB9-1	562	613	690
1.5120	38MNSI4	12	13	14
1.5216	17MNV6	25	27	30
1.5217	20MNV6	24	26	30
1.5223	42MNV7	20	22	24
1.5231	38MNSIVS5	23	25	28
1.5232	27MNSIVS6	23	26	29
1.5233	44MNSIVS6	23	26	29
1.5243	42MNSIV3 # 3	23	25	28
1.5415	16MO3	113	123	139
1.5423	16MO5	201	220	247
1.5523	19MNB4	4	5	5
1.5526	30MNB4	10	11	12
1.5527	40MNB4	12	13	15
1.5532	38MNB5	6	6	7
1.5662	X 8 NI 9	1.215	1.325	1.491
1.5708	12NICR3	100	109	123
1.5715	16NICRS4	154	168	189
1.5752	15NICR13	459	500	563
1.5810	18 NICR 5-4	205	224	252
1.5918	17 CRNI 6-6	242	264	297
1.6510	39 NICRMO 3	205	224	252
1.6511	36 CRNIMO 4	246	268	302
1.6522	20 NICRMO 2	159	174	195
1.6523	20 NICRMO 2-2	162	176	198



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1.6526	20NICRMOS2-2	160	175	197
1.6527	20NICRMO3	193	210	237
1.6541	23 MNNICRMO 5 2	179	196	220
1.6562	40 NICRMO 8-4	394	430	483
1.6563	41 NICRMO 7-3-2	357	390	438
1.6566	17 NICRMO 6-4	278	303	341
1.6580	30 CRNIMO 8	471	514	578
1.6582	34 CRNIMO 6	341	372	419
1.6587	18 CRNIMO 7-6	371	404	455
1.6657	14 NICRMO 13-4	585	638	718
1.6758	23 MNNIMOCR 5-4	348	380	428
1.6782	16NICRMO12-6	562	613	690
1.6959	35 NICRMOV 12-5	647	706	794
1.7016	17CR3	22	24	27
1.7033	34CR4	26	28	31
1.7034	37CR4	26	28	31
1.7035	41CR4	26	28	31
1.7039	41CRS4	26	28	31
1.7043	38CR4	26	28	31
1.7076	32CRB4	24	26	29
1.7077	36CRB4	25	27	31
1.7117	52SICRNI5	111	121	137
1.7131	16 MNCR 5	25	28	31
1.7137	60 MNCRB 3	21	23	26
1.7139	16 MNCRS 5	25	28	31
1.7147	20 MNCR 5	30	33	37
1.7148	30MNCRB4-2	30	33	37
1.7149	20 MNCRS 5	30	33	37
1.7160	16 MNCRB 5	23	25	29
1.7168	18 MNCRB 5	27	30	33



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1.7176	55CR3	23	25	29
1.7177	60CR3	18	20	22
1.7182	27 MNCRB 5 2	14	15	17
1.7185	33 MNCRB 5 2	15	16	18
1.7213	25 CRMOS 4	107	116	131
1.7216	30 CRMO 4	106	115	130
1.7218	25CRMO4	109	118	133
1.7220	34 CRMO 4	109	118	133
1.7223	41 CRMO 4	109	118	133
1.7225	42CRMO4	109	118	133
1.7226	34 CRMOS 4	109	118	133
1.7227	42 CRMOS 4	109	118	133
1.7228	50 CRMO 4	109	118	133
1.7243	18 CRMO 4	98	107	120
1.7311	20CRMO2	143	156	175
1.7319	20 MOCRS 3	144	157	177
1.7321	20 MOCR 4	176	192	216
1.7323	20 MOCRS 4	176	192	216
1.7325	25 MOCR 4	178	194	218
1.7326	25 MOCRS 4	178	194	218
1.7335	13 CRMO 4-5	183	200	225
1.7337	16 CRMO 4-4	188	205	230
1.7362	X12CRMO5	297	324	365
1.7380	10 CRMO 9 10	409	446	502
1.7383	11 CRMO 9-10	409	446	502
1.7386	X 12 CRMO 9 1	552	602	677
1.7701	52CRMOV4	115	125	141
1.8062	46SICRMO6	108	118	132
1.8159	51CRV4	45	49	55
1.8161	58 CRV 4	42	46	51



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1.8201	7CRWVMONB9-6	136	148	167
1.8515	31 CRMO 12	206	225	253
1.8519	31 CRMOV 9	140	153	172
1.8550	34 CRALNI 7-10	256	279	314
1.8871	P460QH	15	16	18
1.8901	S 460 N	177	193	217
1.8905	P 460 N	104	113	127
1.8907	STE 500	126	138	155
1.8915	P460NL1	109	118	133
1.8928	S690QL	278	303	341
<b>Acciai vari / Other steels</b>				
0078 A		156	170	191
1.1301-1.1302 mod		21	23	25
107-38MnV5		20	21	24
108-C40Mn		14	15	17
113-35CrB5		25	27	31
123-35MnCrB5		20	22	25
ITM 129		14	15	17
15CrNi6		237	259	291
15NICUMONB5		298	325	365
16NiCrMo12		555	605	681
18M		34	37	42
18NCD4 RENAULT (C9)		172	187	211
18NICR13		456	497	559
1DRB		51	56	62
20MNCR5F		87	95	107
20NiCr6		209	228	256
21CRMOV5.7		303	330	372
21CrMoV5.11		437	476	536
22MnV6		51	55	62





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23CrMoB3		134	146	164
23MCD5		94	103	116
23MnNiCrMo5.2		188	205	231
25CRNIMO2		237	258	291
TK28A		92	101	113
27MnMoNiCr-AF		436	476	535
28 CDV5.08		367	400	450
30 Cr Si Mo V 663		152	166	187
30CRMOV10F		241	263	296
30NiCrMoV7		396	432	486
33MB		8	9	10
33MNCRMOB5		68	74	83
33MnCrMoB5-2 - AF		91	99	111
35MB4-2		10	11	12
35MNB5		18	20	22
368.6		122	133	149
37MNCRMOB5		57	62	69
39MNCRB6		18	19	22
40-45CrMo4+ Ni		168	184	207
4130M		138	151	170
4140 MOD		144	157	176
41CrS4 Mod 27		57	62	69
42CRMO4 MOD.		184	201	226
42CrMo4 JMBK		145	158	178
42CrMo4 PBK		117	127	143
42CrMo4+ Ni+ V		170	186	209
4330		441	481	541
4330V		569	621	699
43crnimo4.6		305	333	375
45CRNIS+ MO		86	94	106



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45SiCrV6		52	56	63
Aisi 4718		272	297	334
47TS2		13	14	15
SAE 4820		573	625	703
4M		64	70	79
50CRNIMOV4		172	188	211
50NICR13		459	500	563
56NiCrMoV7		440	480	540
605M36		99	108	121
61CrSiV5		49	53	60
8630/vgs		303	331	372
86B45 H		147	160	180
86CrMoV7		129	140	158
90MnCrV8		30	33	37
92145		24	26	30
92421		184	201	226
92520		278	303	341
92523		223	243	273
92523 Crown Wheel		223	243	273
92523 Pinion		218	238	268
9310 H		504	550	619
A 1041 F		8	9	10
A105/LF2/F52		36	39	44
A182 F1		203	222	250
A182 F22 MOD.		409	446	502
A182 F22 MOD 2		441	481	541
A193 B16	ASTM	245	267	301
A193 B7		109	118	133
A320 L7		154	168	189
A350 LF2/A105		6	6	7



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A694 F65		16	17	19
A707L3 CL.3		51	56	63
AAR GRADE F		44	48	54
ABSBAIN20		116	127	143
ABSBAIN20Eco		100	109	123
ABSBAIN40		129	140	158
AISI 4130 MOD. R		149	163	183
AISI 4130H		112	122	137
AISI 4130H/UNS H41300		95	104	117
AISI 4140 MOD.80/110KSI		117	127	143
AISI 4145 MOD. 125KSI		166	182	204
Aisi 4815		566	618	695
Aisi 8630 MOD		289	315	355
AISI 8720		167	182	205
9313		526	574	646
AISI/SAE 4037 MOD		78	85	95
AISI410		285	311	350
AMS 6320		169	185	208
AMS 6418		414	452	508
B222-5		85	93	104
B222-7		78	85	95
B222-8		167	182	205
B30		12	14	15
B46-1		285	311	350
B63-1		175	191	214
B63-2 (V2525-60)		181	198	222
B79		204	222	250
C38MNS6+ AL		14	15	17
C38N2		14	15	17
C50+ MO		25	27	31



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IN SEMIS, R.C.S. BILLETS, ROLLED AND FORGED ROUND BARS, COILS**

valido per Dicembre 2023 - valid for December 2023 shipment  
da applicarsi a fine fattura in €/t - at the end of invoice in €/t

MARCA / GRADE	NORM	lingotti e colata continua	billette, barre e rotoli e forgiati	lavorati a freddo
		lingots & continuous casting	rcs billets, bars, coils, forged bars	Bright-steel, rough-turned and peeled
D60SiMn5/ A1		23	25	28
F11		192	209	235
F22		405	442	497
F22 MOD		460	502	564
HMS 60		323	353	397
JDM 4320H		344	375	422
MTS 238 / SAE 1141/I		9	10	11
P420 QH		136	148	166
PS30 SAE 4715		305	333	374
PS55		528	575	647
PS65		22	24	27
RES 10460		14	16	18
RES166380		76	83	93
S1060		430	469	528
S460NL		78	85	95
S690QL1 1.8988		249	272	306
SA 508 Gr. 3		276	301	339
SA 765 Gr. 4		36	39	44
SAE 1017 MOD		10	11	13
B222-6(4122 MOD)		75	82	92
SAE 4130 MOD2		159	174	195
SAE 4140		91	99	111
SAE 4320 JDM		354	386	434
SAE 8620		161	176	198
SAE 8627H		154	169	190
SAE 8822H		200	218	245
STE 690		315	343	386
STE 690V		226	246	277
STE460		63	69	78
STE500/GSA10		28	30	34



**EXTRA LEGA - ACCIAI DA COSTRUZIONE, PER MOLLE E CUSCINETTI  
IN SEMILAVORATI, BILLETTE, BARRE, ROTOLI E LAVORATI A FREDDO**

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		lingots & continuous casting	rps billets, bars, coils, forged bars	Bright-steel, rough- turned and peeled
ste890		387	422	475
Steel 9313		514	561	631
TK23F		91	99	112
TS45.02		3	4	4
UC1		5	6	6
V2525-50		205	223	251
V2525-70		172	188	211
V2527-70		260	283	319
V2905-95		14	15	17
V2906		15	16	18
V2908-95		14	15	17
VSCH-CRNI(S)-2525-HL		168	183	206
VSCH-CRNI(S)-2525-U/HH+		170	185	208
VSCH-MNCR(S)-2158-U-HH		57	62	70
VSCH-MNCR(S)-2158-U-HM		52	57	64
VW 4227		26	28	32
VW 4521		366	399	449
VW1427		24	26	30
X30Cr13		257	280	315
ZF 1		242	264	297
ZF 1 A		370	403	454
ZF 49		18	20	22
ZF 50		5	5	6
ZF 6		43	47	53
ZF 63		27	30	33
ZF 64		25	28	31
ZF 7 B		30	33	37
X19NiCrMo4		679	741	833