



**EXTRA LEGA - ACCIAI DA COSTRUZIONE, PER MOLLE E CUSCINETTI  
IN SEMILAVORATI, BILLETTE, BARRE, ROTOLI E LAVORATI A FREDDO**

**ALLOY SURCHARGE - ENGINEERING STEELS, STEELS FOR SPRINGS AND BEARINGS  
IN SEMIS, R.C.S. BILLETS, ROLLED AND FORGED ROUND BARS, COILS**

valido per Gennaio 2024 - valid for January 2024 shipment  
da applicarsi a fine fattura in €/t - at the end of invoice in €/t

MARCA / GRADE	NORM	lingotti e colata continua	billette, barre e rotoli e forgiati	lavorati a freddo
		lingots & continuous casting	rcs billets, bars, coils, forged bars	Bright-steel, rough- turned and peeled
<b>Acciai per bulloneria / Bolts and nuts steels</b>				
30 -40 NiCrMo 2	EN 10263	156	170	191
34 - 41Cr 4	EN 10263-4	23	25	28
34 CrNiMo 6	EN 10263-4	279	305	343
38 Cr 1	EN 10263	10	11	13
38 Cr 2	EN 10263-4	14	15	17
38 NiCrMo 4	EN 10263	184	201	226
<b>Acciai da bonifica / Hardening and tempering steels</b>				
20-25 MoCr4		149	163	183
25 - 42 CrMo 4	EN 10083.1	92	101	113
30 NiCrMo 12		510	556	626
30 NiCrMoV 12	UNI 6787	528	576	648
30CrNiMo 8	EN 10083.1	402	439	494
36 NiCrMo 16	EN 10083.1	586	639	719
36CrNiMo4	EN 10083.1	193	210	237
39 NiCrMo 3	EN 10083.1	183	200	225
40 NiCrMo 2	EN 10083.1	144	157	177
40 NiCrMo 7	UNI 6926	306	334	375
41 Cr 4	EN 10083.1	23	25	28
51 CrV 4	EN 10083.1	40	44	49
QS1105200		8	9	10
<b>Acciai da cementazione / Case hardening steels</b>				
12 NiCr 3		89	97	109
16 - 20 CrNi 4	EN 10084	134	146	164
16 - 20 NiCrMo 2	EN 10084	138	151	169
16 MnCr 5	EN 10084	23	25	29
16 NiCr 11	EN 10084	331	361	406
17 CrNiMo 6	EN 10084	317	346	389
18 CrMo 4	EN 10084	83	91	102
18 NiCrMo 5	EN 10084	238	260	292



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18 NiCrMo 7	EN 10084	334	365	410
20 MnCr 5	EN 10084	27	30	34
SAE 94B17		82	89	100
<b>Acciai da nitrurazione / Nitriding steels</b>				
31 CrMo 12	EN 10085	175	191	215
31 CrMoV 9	EN 10085	120	131	147
34 - 41CrAlMo 7	EN 10085	140	152	171
<b>Acciai per tempra superficiale / Surface hardening steels</b>				
36 CrMn 4	UNI 7847	25	27	31
38 Cr 4	UNI 7847	22	24	27
40 NiCrMo 3	UNI 7847	183	200	225
41 CrMo 4	UNI 7847	82	89	101
<b>Acciai alte temperature / Creep resisting steels</b>				
11 CrMo 9 10	EN 10222.2	344	375	422
14 CrMo 3	EN 10216	185	202	227
16 CrMo 20 5	EN 10216.2	252	275	310
16 Mo 5	EN 10216	170	186	209
18 CrMoSi 4	EN 10222	195	213	240
<b>Acciai basse temperature / Steels for low temperatures</b>				
18 Ni 14	EN 10216-4	408	445	501
X 12 Ni 09	EN 10222-4	1.047	1.142	1.285
<b>Acciai per cuscinetti / Bearing steels</b>				
100 Cr 6	EN 683.17	29	32	36
100 CrMn 4	EN 683.17	22	24	27
100 CrMo 7	EN 683.17	109	119	134
<b>Acciai per molle / Spring steels</b>				
45 SiCrMo 6	EN 10089	87	95	106
48 - 60 Si 7	EN 10089	19	21	24
50 CrV 4	EN 10089	39	43	48
51 CrMoV 4	EN 10089	98	107	120



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52 SiCrNi 5	EN 10089	100	109	122
55 Cr 3	EN 10089	18	20	22
60 SiCr 8	EN 10089	27	29	33
<b>Acciai microlegati / Micro-alloyed steels</b>				
19 - 46 MnV 6	EN 10267	20	22	24
19 - 46 MnVS 6	EN 10267	21	23	25
38MnSiVS6		22	24	27
48MnV3		15	17	19
D25M6		24	26	30
<b>Werkstoff</b>				
1.0038	S235JR	2	2	3
1.0432	C21	5	5	6
1.0460	P250GH	3	3	4
1.0482	19MN5	10	11	12
1.0503	C45	3	3	4
1.0511	C40	3	3	4
1.0528	C30	3	3	4
1.0535	C55	3	4	4
1.0540	C50	3	4	4
1.0553	S355J0	8	9	10
1.0565	P355NH	6	6	7
1.0566	P355NL1	6	6	7
1.0570	S355J2G3	6	7	7
1.0577	S355J2	8	9	10
1.0715	11SMN30	5	6	6
1.0721	10S20	6	6	7
1.0726	35S20	6	6	7
1.0764	36SMN14	7	7	8
1.1108	10MN4	7	8	9
1.1121	C10E	5	5	6



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1.1127	38MN6	9	10	11
1.1132	C15E2C	5	5	6
1.1140	C15R	4	5	5
1.1141	C15E	4	4	5
1.1160	22MN6	10	11	13
1.1167	36MN5	6	7	7
1.1181	C35E	5	5	6
1.1191	C45E/CK45	5	6	6
1.1197	25MNV5	14	15	17
1.1201	C45R	3	3	4
1.1206	C50E	3	4	4
1.1213	CF53	2	3	3
1.1219	C56E2	3	4	4
1.1221	C60E	6	6	7
1.1231	C67S	6	6	7
1.1236	C66D2	4	4	4
1.1241	C50R	3	4	4
1.1301	19MNV56	23	25	28
1.1302	30MNV56	21	23	25
1.1303	38MNV56	22	24	27
1.1304	46MNV56	21	23	26
1.1305	46MNV53	21	22	25
1.2007	70CR2	17	18	20
1.2067	102CR6	29	32	36
1.2242	59CRV4	33	36	41
1.2826	60MNSICR4	18	19	22
1.3505	100CR6	29	32	36
1.3520	100CRMNSI6-4	48	52	58
1.3531	16CRNIMO6	300	327	368
1.3536	100CRMO7-3	119	129	145



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1.3537	100CRMO7	94	103	116
1.3538	100CRMO7-4	171	187	210
1.3539	100CRMNMOSI8-4-6	206	225	253
1.4021	X 20 CR 13	227	248	279
1.4901	X10CRWMOVNB9-2	905	987	1.111
1.4903	X10CRMVNB9-1	478	522	587
1.5120	38MNSI4	13	14	16
1.5216	17MNV6	23	25	29
1.5217	20MNV6	23	25	28
1.5223	42MNV7	19	21	23
1.5231	38MNSIVS5	22	24	27
1.5232	27MNSIVS6	23	25	28
1.5233	44MNSIVS6	23	25	28
1.5243	42MNSIV3 # 3	23	25	28
1.5415	16MO3	95	104	117
1.5423	16MO5	168	183	206
1.5523	19MNB4	4	5	5
1.5526	30MNB4	10	10	12
1.5527	40MNB4	12	13	15
1.5532	38MNB5	6	6	7
1.5662	X 8 NI 9	1.046	1.141	1.284
1.5708	12NICR3	87	94	106
1.5715	16NICRS4	134	146	164
1.5752	15NICR13	396	432	486
1.5810	18 NICR 5-4	177	194	218
1.5918	17 CRNI 6-6	209	228	256
1.6510	39 NICRMO 3	175	191	215
1.6511	36 CRNIMO 4	210	229	257
1.6522	20 NICRMO 2	136	148	166
1.6523	20 NICRMO 2-2	138	151	169



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1.6526	20NICRMOS2-2	137	149	168
1.6527	20NICRMO3	164	179	202
1.6541	23 MNNICRMO 5 2	153	167	187
1.6562	40 NICRMO 8-4	337	367	413
1.6563	41 NICRMO 7-3-2	306	334	375
1.6566	17 NICRMO 6-4	238	260	292
1.6580	30 CRNIMO 8	402	439	494
1.6582	34 CRNIMO 6	292	319	359
1.6587	18 CRNIMO 7-6	317	346	389
1.6657	14 NICRMO 13-4	502	547	616
1.6758	23 MNNIMOCR 5-4	295	322	362
1.6782	16NICRMO12-6	480	524	589
1.6959	35 NICRMOV 12-5	552	602	677
1.7016	17CR3	20	22	24
1.7033	34CR4	23	25	28
1.7034	37CR4	23	25	28
1.7035	41CR4	23	25	28
1.7039	41CRS4	23	25	28
1.7043	38CR4	23	25	28
1.7076	32CRB4	21	23	26
1.7077	36CRB4	22	24	27
1.7117	52SICRNI5	100	109	122
1.7131	16 MNCR 5	24	26	29
1.7137	60 MNCRB 3	19	21	24
1.7139	16 MNCRS 5	24	26	29
1.7147	20 MNCR 5	27	30	34
1.7148	30MNCRB4-2	27	30	34
1.7149	20 MNCRS 5	27	30	34
1.7160	16 MNCRB 5	21	23	26
1.7168	18 MNCRB 5	25	27	31



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1.7176	55CR3	22	24	27
1.7177	60CR3	16	18	20
1.7182	27 MNCRB 5 2	13	14	16
1.7185	33 MNCRB 5 2	14	15	17
1.7213	25 CRMOS 4	90	98	110
1.7216	30 CRMO 4	89	97	110
1.7218	25CRMO4	92	101	113
1.7220	34 CRMO 4	92	101	113
1.7223	41 CRMO 4	92	101	113
1.7225	42CRMO4	92	101	113
1.7226	34 CRMOS 4	92	101	113
1.7227	42 CRMOS 4	92	101	113
1.7228	50 CRMO 4	92	101	113
1.7243	18 CRMO 4	83	91	102
1.7311	20CRMO2	120	131	148
1.7319	20 MOCRS 3	122	133	150
1.7321	20 MOCR 4	148	162	182
1.7323	20 MOCRS 4	148	162	182
1.7325	25 MOCR 4	149	163	183
1.7326	25 MOCRS 4	149	163	183
1.7335	13 CRMO 4-5	154	168	189
1.7337	16 CRMO 4-4	158	172	194
1.7362	X12CRMO5	251	273	308
1.7380	10 CRMO 9 10	342	374	420
1.7383	11 CRMO 9-10	343	374	421
1.7386	X 12 CRMO 9 1	467	509	573
1.7701	52CRMOV4	98	107	120
1.8062	46SICRMO6	95	103	116
1.8159	51CRV4	40	44	49
1.8161	58 CRV 4	38	41	46



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1.8201	7CRWVMONB9-6	116	126	142
1.8515	31 CRMO 12	173	189	213
1.8519	31 CRMOV 9	120	131	147
1.8550	34 CRALNI 7-10	218	238	268
1.8871	P460QH	15	16	18
1.8901	S 460 N	151	165	186
1.8905	P 460 N	91	99	111
1.8907	STE 500	110	120	135
1.8915	P460NL1	95	104	116
1.8928	S690QL	238	260	292
<b>Acciai vari / Other steels</b>				
0078 A		132	145	163
1.1301-1.1302 mod		20	22	24
107-38MnV5		18	20	23
108-C40Mn		13	15	16
113-35CrB5		23	25	28
123-35MnCrB5		19	21	23
ITM 129		14	15	17
15CrNi6		205	224	252
15NICUMONB5		254	277	311
16NiCrMo12		475	518	583
18M		31	34	38
18NCD4 RENAULT (C9)		149	163	183
18NICR13		393	428	482
1DRB		45	49	55
20MNCR5F		76	83	94
20NiCr6		181	197	222
21CRMOV5.7		255	278	313
21CrMoV5.11		366	399	449
22MnV6		46	50	56





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23CrMoB3		113	123	139
23MCD5		82	89	101
23MnNiCrMo5.2		161	176	198
25CRNIMO2		201	220	247
TK28A		81	88	99
27MnMoNiCr-AF		368	401	451
28 CDV5.08		309	337	379
30 Cr Si Mo V 663		133	145	163
30CRMV10F		204	222	250
30NiCrMoV7		338	369	415
33MB		8	9	10
33MNCRMOB5		59	64	72
33MnCrMoB5-2 - AF		78	85	95
35MB4-2		10	11	13
35MNB5		18	19	22
368.6		105	115	129
37MNCRMOB5		49	54	60
39MNCRB6		17	19	21
40-45CrMo4+ Ni		144	157	177
4130M		117	128	144
4140 MOD		122	133	149
41CrS4 Mod 27		49	54	60
42CRMO4 MOD.		157	171	193
42CrMo4 JMBK		122	133	150
42CrMo4 PBK		99	108	121
42CrMo4+ Ni+ V		146	159	179
4330		376	410	461
4330V		485	529	595
43crnimo4.6		262	285	321
45CRNIS+ MO		74	81	91



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		lingots & continuous casting	rps billets, bars, coils, forged bars	Bright-steel, rough- turned and peeled
45SiCrV6		49	53	60
Aisi 4718		232	253	285
47TS2		12	14	15
SAE 4820		492	536	603
4M		55	61	68
50CRNIMOV4		147	161	181
50NICR13		396	432	486
56NiCrMoV7		375	409	460
605M36		84	92	103
61CrSiV5		45	49	55
8630/vgs		258	281	316
86B45 H		125	137	154
86CrMoV7		109	119	134
90MnCrV8		28	31	35
92145		23	25	29
92421		155	169	191
92520		238	260	292
92523		191	209	235
92523 Crown Wheel		191	209	235
92523 Pinion		188	205	231
9310 H		434	473	532
A 1041 F		9	10	11
A105/LF2/F52		31	34	38
A182 F1		170	186	209
A182 F22 MOD.		342	373	420
A182 F22 MOD 2		369	403	453
A193 B16	ASTM	207	225	254
A193 B7		92	101	113
A320 L7		131	143	161
A350 LF2/A105		6	6	7



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A694 F65		15	16	18
A707L3 CL.3		44	48	54
AAR GRADE F		39	43	48
ABSBAIN20		103	112	126
ABSBAIN20Eco		88	96	108
ABSBAIN40		110	120	135
AISI 4130 MOD. R		127	139	156
AISI 4130H		95	104	117
AISI 4130H/UNS H41300		81	88	99
AISI 4140 MOD.80/110KSI		99	108	122
AISI 4145 MOD. 125KSI		141	153	173
Aisi 4815		486	530	596
Aisi 8630 MOD		246	268	302
AISI 8720		143	156	175
9313		453	494	556
AISI/SAE 4037 MOD		66	72	81
AISI410		246	268	302
AMS 6320		144	157	177
AMS 6418		357	390	438
B222-5		73	80	89
B222-7		67	73	82
B222-8		142	154	174
B30		12	13	15
B46-1		244	266	300
B63-1		151	165	186
B63-2 (V2525-60)		156	170	191
B79		173	189	212
C38MNS6+ AL		14	16	18
C38N2		15	16	18
C50+ MO		21	23	26



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**ALLOY SURCHARGE - ENGINEERING STEELS, STEELS FOR SPRINGS AND BEARINGS  
IN SEMIS, R.C.S. BILLETS, ROLLED AND FORGED ROUND BARS, COILS**

valido per Gennaio 2024 - valid for January 2024 shipment  
da applicarsi a fine fattura in €/t - at the end of invoice in €/t

MARCA / GRADE	NORM	lingotti e colata continua	billette, barre e rotoli e forgiati	lavorati a freddo
		lingots & continuous casting	rcs billets, bars, coils, forged bars	Bright-steel, rough- turned and peeled
D60SiMn5/ A1		23	25	28
F11		162	177	199
F22		338	369	415
F22 MOD		386	421	474
HMS 60		272	297	334
JDM 4320H		294	321	361
MTS 238 / SAE 1141/I		10	11	12
P420 QH		117	128	144
PS30 SAE 4715		258	282	317
PS55		448	488	549
PS65		21	22	25
RES 10460		15	16	18
RES166380		65	71	80
S1060		368	401	452
S460NL		68	74	83
S690QL1 1.8988		214	233	262
SA 508 Gr. 3		234	255	287
SA 765 Gr. 4		33	36	40
SAE 1017 MOD		10	11	12
B222-6(4122 MOD)		65	70	79
SAE 4130 MOD2		136	148	167
SAE 4140		77	84	95
SAE 4320 JDM		303	330	372
SAE 8620		138	151	169
SAE 8627H		132	144	162
SAE 8822H		170	185	208
STE 690		266	290	327
STE 690V		194	212	238
STE460		56	61	69
STE500/GSA10		26	28	32



**EXTRA LEGA - ACCIAI DA COSTRUZIONE, PER MOLLE E CUSCINETTI  
IN SEMILAVORATI, BILLETTE, BARRE, ROTOLI E LAVORATI A FREDDO**

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ste890		331	361	406
Steel 9313		442	483	543
TK23F		80	87	98
TS45.02		3	4	4
UC1		6	6	7
V2525-50		175	191	215
V2525-70		149	163	183
V2527-70		224	244	275
V2905-95		13	14	16
V2906		14	15	17
V2908-95		15	16	18
VSCH-CRNI(S)-2525-HL		145	158	178
VSCH-CRNI(S)-2525-U/HH+		147	160	180
VSCH-MNCR(S)-2158-U-HH		51	55	62
VSCH-MNCR(S)-2158-U-HM		46	50	56
VW 4227		23	25	28
VW 4521		312	340	382
VW1427		23	25	28
X30Cr13		223	243	274
ZF 1		209	228	256
ZF 1 A		316	345	388
ZF 49		16	18	20
ZF 50		5	6	6
ZF 6		38	42	47
ZF 63		25	27	30
ZF 64		23	25	28
ZF 7 B		27	30	34
X19NiCrMo4		583	636	715