



**EXTRA LEGA - ACCIAI DA COSTRUZIONE, PER MOLLE E CUSCINETTI
IN SEMILAVORATI, BILLETTE, BARRE, ROTOLI E LAVORATI A FREDDO**

**ALLOY SURCHARGE - ENGINEERING STEELS, STEELS FOR SPRINGS AND BEARINGS
IN SEMIS, R.C.S. BILLETS, ROLLED AND FORGED ROUND BARS, COILS**

valido per Giugno 2024 - valid for June 2024 shipment
da applicarsi a fine fattura in €/t - at the end of invoice in €/t

MARCA / GRADE	NORM	lingotti e colata continua	billette, barre e rotoli e forgiati	lavorati a freddo
		lingots & continuous casting	rcs billets, bars, coils, forged bars	Bright-steel, rough- turned and peeled
Acciai per bulloneria / Bolts and nuts steels				
30 -40 NiCrMo 2	EN 10263	193	211	237
34 - 41Cr 4	EN 10263-4	24	26	30
34 CrNiMo 6	EN 10263-4	339	370	417
38 Cr 1	EN 10263	12	13	15
38 Cr 2	EN 10263-4	16	18	20
38 NiCrMo 4	EN 10263	226	246	277
Acciai da bonifica / Hardening and tempering steels				
20-25 MoCr4		189	206	231
25 - 42 CrMo 4	EN 10083.1	113	123	139
30 NiCrMo 12		628	685	771
30 NiCrMoV 12	UNI 6787	648	707	796
30CrNiMo 8	EN 10083.1	490	534	601
36 NiCrMo 16	EN 10083.1	714	779	876
36CrNiMo4	EN 10083.1	235	256	288
39 NiCrMo 3	EN 10083.1	225	245	276
40 NiCrMo 2	EN 10083.1	179	195	220
40 NiCrMo 7	UNI 6926	375	409	460
41 Cr 4	EN 10083.1	25	27	31
51 CrV 4	EN 10083.1	44	48	54
QS1105200		12	14	15
Acciai da cementazione / Case hardening steels				
12 NiCr 3		107	116	131
16 - 20 CrNi 4	EN 10084	161	176	198
16 - 20 NiCrMo 2	EN 10084	171	186	210
16 MnCr 5	EN 10084	26	29	33
16 NiCr 11	EN 10084	401	437	492
17 CrNiMo 6	EN 10084	385	421	473
18 CrMo 4	EN 10084	102	111	125
18 NiCrMo 5	EN 10084	291	318	357



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		lingots & continuous casting	rcs billets, bars, coils, forged bars	Bright-steel, rough- turned and peeled
18 NiCrMo 7	EN 10084	411	448	504
20 MnCr 5	EN 10084	31	34	38
SAE 94B17		101	111	125
Acciai da nitrurazione / Nitriding steels				
31 CrMo 12	EN 10085	208	227	255
31 CrMoV 9	EN 10085	138	151	169
34 - 41CrAlMo 7	EN 10085	170	185	208
Acciai per tempra superficiale / Surface hardening steels				
36 CrMn 4	UNI 7847	27	30	34
38 Cr 4	UNI 7847	24	26	30
40 NiCrMo 3	UNI 7847	224	245	275
41 CrMo 4	UNI 7847	100	109	123
Acciai alte temperature / Creep resisting steels				
11 CrMo 9 10	EN 10222.2	427	466	524
14 CrMo 3	EN 10216	232	253	284
16 CrMo 20 5	EN 10216.2	296	323	363
16 Mo 5	EN 10216	218	238	267
18 CrMoSi 4	EN 10222	242	264	297
Acciai basse temperature / Steels for low temperatures				
18 Ni 14	EN 10216-4	499	545	613
X 12 Ni 09	EN 10222-4	1.280	1.396	1.571
Acciai per cuscinetti / Bearing steels				
100 Cr 6	EN 683.17	29	32	36
100 CrMn 4	EN 683.17	25	27	30
100 CrMo 7	EN 683.17	130	142	159
Acciai per molle / Spring steels				
45 SiCrMo 6	EN 10089	105	115	129
48 - 60 Si 7	EN 10089	22	24	28
50 CrV 4	EN 10089	43	47	53
51 CrMoV 4	EN 10089	118	129	145



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		lingots & continuous casting	rcs billets, bars, coils, forged bars	Bright-steel, rough- turned and peeled
52 SiCrNi 5	EN 10089	118	128	144
55 Cr 3	EN 10089	20	22	25
60 SiCr 8	EN 10089	30	33	37
Acciai microlegati / Micro-alloyed steels				
19 - 46 MnV 6	EN 10267	25	28	31
19 - 46 MnVS 6	EN 10267	26	29	32
38MnSiVS6		28	31	34
48MnV3		19	21	23
D25M6		30	33	37
Werkstoff				
1.0038	S235JR	4	4	5
1.0432	C21	8	9	10
1.0460	P250GH	5	5	6
1.0482	19MN5	14	15	17
1.0503	C45	5	5	6
1.0511	C40	5	5	6
1.0528	C30	5	5	6
1.0535	C55	6	6	7
1.0540	C50	6	6	7
1.0553	S355J0	13	14	16
1.0565	P355NH	10	11	12
1.0566	P355NL1	10	11	12
1.0570	S355J2G3	10	11	13
1.0577	S355J2	12	13	15
1.0715	11SMN30	9	9	10
1.0721	10S20	9	10	11
1.0726	35S20	9	10	11
1.0764	36SMN14	11	13	14
1.1108	10MN4	11	12	13
1.1121	C10E	6	7	7



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		lingots & continuous casting	rps billets, bars, coils, forged bars	Bright-steel, rough- turned and peeled
1.1127	38MN6	14	15	17
1.1132	C15E2C	6	7	8
1.1140	C15R	6	6	7
1.1141	C15E	5	6	7
1.1160	22MN6	15	16	18
1.1167	36MN5	10	11	13
1.1181	C35E	7	7	8
1.1191	C45E/CK45	7	8	9
1.1197	25MNV5	18	20	22
1.1201	C45R	5	5	6
1.1206	C50E	6	6	7
1.1213	CF53	4	5	5
1.1219	C56E2	6	6	7
1.1221	C60E	8	9	10
1.1231	C67S	8	9	10
1.1236	C66D2	5	5	6
1.1241	C50R	6	6	7
1.1301	19MNV56	29	32	36
1.1302	30MNV56	26	29	32
1.1303	38MNV56	27	30	33
1.1304	46MNV56	27	30	33
1.1305	46MNV53	24	27	30
1.2007	70CR2	19	21	23
1.2067	102CR6	29	32	36
1.2242	59CRV4	36	40	45
1.2826	60MNSICR4	21	23	26
1.3505	100CR6	29	32	36
1.3520	100CRMNSI6-4	53	58	65
1.3531	16CRNIMO6	365	398	447
1.3536	100CRMO7-3	142	155	175



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		lingots & continuous casting	rcs billets, bars, coils, forged bars	Bright-steel, rough- turned and peeled
1.3537	100CRMO7	111	121	136
1.3538	100CRMO7-4	210	229	257
1.3539	100CRMNMOSI8-4-6	254	277	312
1.4021	X 20 CR 13	222	242	273
1.4901	X10CRWMOVNB9-2	1.044	1.139	1.281
1.4903	X10CRMVNB9-1	556	606	682
1.5120	38MNSI4	17	18	20
1.5216	17MNV6	30	32	36
1.5217	20MNV6	29	32	36
1.5223	42MNV7	26	28	31
1.5231	38MNSIVS5	28	31	34
1.5232	27MNSIVS6	29	31	35
1.5233	44MNSIVS6	29	31	35
1.5243	42MNSIV3 # 3	26	29	32
1.5415	16MO3	122	133	149
1.5423	16MO5	215	235	264
1.5523	19MNB4	7	8	9
1.5526	30MNB4	13	14	16
1.5527	40MNB4	15	17	19
1.5532	38MNB5	10	11	12
1.5662	X 8 NI 9	1.278	1.394	1.569
1.5708	12NICR3	104	114	128
1.5715	16NICRS4	161	176	198
1.5752	15NICR13	480	524	589
1.5810	18 NICR 5-4	214	233	262
1.5918	17 CRNI 6-6	250	272	306
1.6510	39 NICRMO 3	215	234	263
1.6511	36 CRNIMO 4	257	280	315
1.6522	20 NICRMO 2	168	183	206
1.6523	20 NICRMO 2-2	171	186	210



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1.6526	20NICRMOS2-2	169	185	208
1.6527	20NICRMO3	204	222	250
1.6541	23 MNNICRMO 5 2	191	209	235
1.6562	40 NICRMO 8-4	414	452	508
1.6563	41 NICRMO 7-3-2	375	409	460
1.6566	17 NICRMO 6-4	291	318	357
1.6580	30 CRNIMO 8	490	534	601
1.6582	34 CRNIMO 6	355	388	436
1.6587	18 CRNIMO 7-6	385	421	473
1.6657	14 NICRMO 13-4	613	669	752
1.6758	23 MNNIMOCR 5-4	370	403	454
1.6782	16NICRMO12-6	587	640	720
1.6959	35 NICRMOV 12-5	676	738	830
1.7016	17CR3	22	24	27
1.7033	34CR4	25	27	31
1.7034	37CR4	25	27	31
1.7035	41CR4	25	27	31
1.7039	41CRS4	25	27	31
1.7043	38CR4	25	27	31
1.7076	32CRB4	23	25	28
1.7077	36CRB4	24	26	30
1.7117	52SICRNI5	118	128	144
1.7131	16 MNCR 5	27	29	33
1.7137	60 MNCRB 3	22	24	27
1.7139	16 MNCRS 5	27	29	33
1.7147	20 MNCR 5	31	34	38
1.7148	30MNCRB4-2	31	34	38
1.7149	20 MNCRS 5	31	34	38
1.7160	16 MNCRB 5	24	26	30
1.7168	18 MNCRB 5	28	31	34



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1.7176	55CR3	24	26	30
1.7177	60CR3	19	20	23
1.7182	27 MNCRB 5 2	17	18	21
1.7185	33 MNCRB 5 2	18	19	22
1.7213	25 CRMOS 4	111	121	136
1.7216	30 CRMO 4	109	119	134
1.7218	25CRMO4	113	123	139
1.7220	34 CRMO 4	113	123	139
1.7223	41 CRMO 4	113	123	139
1.7225	42CRMO4	113	123	139
1.7226	34 CRMOS 4	113	123	139
1.7227	42 CRMOS 4	113	123	139
1.7228	50 CRMO 4	113	123	139
1.7243	18 CRMO 4	102	111	125
1.7311	20CRMO2	151	165	186
1.7319	20 MOCRS 3	153	167	188
1.7321	20 MOCR 4	188	205	230
1.7323	20 MOCRS 4	188	205	230
1.7325	25 MOCR 4	189	206	231
1.7326	25 MOCRS 4	189	206	231
1.7335	13 CRMO 4-5	192	210	236
1.7337	16 CRMO 4-4	196	214	241
1.7362	X12CRMO5	294	321	361
1.7380	10 CRMO 9 10	425	464	522
1.7383	11 CRMO 9-10	426	465	523
1.7386	X 12 CRMO 9 1	545	595	669
1.7701	52CRMOV4	118	129	145
1.8062	46SICRMO6	115	126	142
1.8159	51CRV4	44	48	54
1.8161	58 CRV 4	41	45	50



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1.8201	7CRWVMONB9-6	132	144	162
1.8515	31 CRMO 12	206	225	253
1.8519	31 CRMOV 9	138	151	169
1.8550	34 CRALNI 7-10	264	288	324
1.8871	P460QH	20	22	25
1.8901	S 460 N	190	207	233
1.8905	P 460 N	113	123	139
1.8907	STE 500	137	150	168
1.8915	P460NL1	119	130	146
1.8928	S690QL	291	318	357
Acciai vari / Other steels				
0078 A		162	176	198
1.1301-1.1302 mod		25	28	31
107-38MnV5		23	25	28
108-C40Mn		17	19	21
113-35CrB5		25	27	31
123-35MnCrB5		23	25	29
ITM 129		18	20	23
15CrNi6		244	267	300
15NICUMONB5		318	346	390
16NiCrMo12		582	635	714
18M		40	44	49
18NCD4 RENAULT (C9)		180	196	221
18NICR13		477	520	586
18NICRMO6		286	312	351
1DRB		55	60	67
20MNCR5F		92	100	112
20NiCr6		217	237	267
21CRMOV5.7		314	342	385
21CrMoV5.11		456	498	560



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22MnV6		56	61	68
23CrMoB3		141	154	173
23MCD5		99	108	121
23MnNiCrMo5.2		201	219	247
25CRNIMO2		251	274	308
25MNCRSIVB6		84	92	103
TK28A		100	109	122
27MnMoNiCr-AF		461	503	565
28 CDV5.08		382	417	469
30 Cr Si Mo V 663		156	170	191
30CRMV10F		243	265	298
30CrMoV10		258	281	316
30NiCrMoV7		415	453	510
33MB		12	13	14
33MNCRMOB5		74	81	91
33MnCrMoB5-2 - AF		98	107	120
34CR4+ QT		25	27	31
35MB4-2		14	15	17
35MNB5		22	24	27
368.6		129	141	158
37MNCRMOB5		62	67	76
39MNCRB6		22	24	27
40-45CrMo4+ Ni		176	192	216
4130M		144	158	177
4140 MOD		151	164	185
41CrS4 Mod 27		58	63	71
42CRMO4 MOD.		192	210	236
42CrMo4 JMBK		151	165	186
42CrMo4 PBK		121	132	149
42CrMo4+ Ni+ V		177	193	217



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4330		463	505	568
4330V		596	651	732
4330V MOD.		560	611	688
43crnimo4.6		319	348	392
45CRNIS+ MO		92	101	113
45SiCrV6		51	56	63
Aisi 4718		288	314	354
47TS2		16	17	20
SAE 4820		605	660	743
4M		68	74	83
50CRNIMOV4		179	195	219
50NICR13		480	524	589
56NiCrMoV7		461	503	565
605M36		110	119	134
61CrSiV5		47	52	58
8630/vgs		319	348	392
86B45 H		156	170	191
86CrMoV7		129	141	159
90MnCrV8		36	39	44
92145		29	32	36
92421		195	213	239
92520		291	318	357
92523		233	254	286
92523 Crown Wheel		233	254	286
92523 Pinion		229	249	280
9310 H		527	575	647
A 1041 F		14	15	17
A105/LF2/F52		41	45	51
A182 F1		218	238	268
A182 F22 MOD.		425	464	521



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		lingots & continuous casting	rps billets, bars, coils, forged bars	Bright-steel, rough- turned and peeled
A182 F22 MOD 2		458	500	563
A193 B16	ASTM	254	277	312
A193 B7		113	123	139
A320 L7		161	176	198
A350 LF2/A105		10	11	12
A694 F65		20	22	24
A707L3 CL.3		53	57	65
AAR GRADE F		49	53	60
ABSBAIN20		122	133	149
ABSBAIN20Eco		106	116	130
ABSBAIN40		136	149	167
AISI 4130 MOD. R		155	170	191
AISI 4130H		115	126	142
AISI 4130H/UNS H41300		99	108	121
AISI 4140 MOD.80/110KSI		122	133	150
AISI 4145 MOD. 125KSI		175	191	215
Aisi 4815		597	651	732
Aisi 8630 MOD		305	332	374
AISI 8720		177	193	217
9313		550	600	675
AISI/SAE 4037 MOD		85	93	104
AISI410		247	269	303
AMS 6320		179	196	220
AMS 6418		442	482	542
B222-5		91	99	112
B222-7		84	91	103
B222-8		153	167	188
B30		16	18	20
B46-1		299	326	367
B63-1		183	199	224



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		lingots & continuous casting	rcs billets, bars, coils, forged bars	Bright-steel, rough- turned and peeled
B63-2 (V2525-60)		189	206	232
B79		216	235	265
C38MNS6+ AL		19	21	24
C38N2		19	21	24
C50+ MO		29	31	35
D60SiMn5/ A1		26	29	32
F11		200	219	246
F22		421	460	517
F22 MOD		478	521	587
F65 MOD		104	114	128
HMS 60		336	366	412
JDM 4320H		362	395	444
MTS 238 / SAE 1141/I		15	16	18
P420 QH		146	160	180
PS30 SAE 4715		322	352	395
PS55		557	608	684
PS65		24	26	29
RES 10460		22	24	27
RES166380		82	90	101
S1060		451	492	553
S460NL		85	93	104
S690QL1 1.8988		261	285	321
SA 508 Gr. 3		296	323	364
SA 765 Gr. 4		41	45	50
SAE 1017 MOD		13	14	15
B222-6(4122 MOD)		81	88	99
SAE 4130 MOD2		166	181	203
SAE 4140		95	103	116
SAE 4320 JDM		372	406	457
SAE 8620		171	186	210



**EXTRA LEGA - ACCIAI DA COSTRUZIONE, PER MOLLE E CUSCINETTI
IN SEMILAVORATI, BILLETTE, BARRE, ROTOLI E LAVORATI A FREDDO**

**ALLOY SURCHARGE - ENGINEERING STEELS, STEELS FOR SPRINGS AND BEARINGS
IN SEMIS, R.C.S. BILLETS, ROLLED AND FORGED ROUND BARS, COILS**

valido per Giugno 2024 - valid for June 2024 shipment
da applicarsi a fine fattura in €/t - at the end of invoice in €/t

MARCA / GRADE	NORM	lingotti e colata continua	billette, barre e rotoli e forgiati	lavorati a freddo
		lingots & continuous casting	rps billets, bars, coils, forged bars	Bright-steel, rough-turned and peeled
SAE 8627H		163	178	200
SAE 8822H		212	231	260
STE 690		332	362	407
STE 690V		238	260	292
STE460		69	76	85
STE500/GSA10		32	35	40
ste890		406	443	498
Steel 9313		537	586	659
TK23F		98	107	120
TS45.02		6	6	7
UC1		8	9	10
V2525-50		215	234	263
V2525-70		180	196	220
V2527-70		268	292	329
V2905-95		16	18	20
V2906		17	19	21
V2908-95		19	21	24
VSCH-CRNI(S)-2525-HL		176	192	215
VSCH-CRNI(S)-2525-U/HH+		177	193	217
VSCH-MNCR(S)-2158-U-HH		59	64	72
VSCH-MNCR(S)-2158-U-HM		53	58	65
VW 4227		26	29	32
VW 4521		384	419	471
VW1427		29	32	36
X30Cr13		217	237	267
ZF 1		250	272	306
ZF 1 A		385	420	473
ZF 49		20	22	25
ZF 50		7	8	9
ZF 6		46	50	56



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MARCA / GRADE	NORM	lingotti e colata continua	billette, barre e rotoli e forgiati	lavorati a freddo
		lingots & continuous casting	rsc billets, bars, coils, forged bars	Bright-steel, rough- turned and peeled
ZF 63		27	29	33
ZF 64		25	27	31
ZF 7 B		31	34	38
X19NiCrMo4		710	774	871